

43

W/O SPT F

DART AEROSPACE LTD		Work Order:	21620
Description: Head Rest		Part Number:	D3303-041
Dwg: D3303 Rev. A		Qty:	11 <del>40</del> 3X
Page 1 of 1			

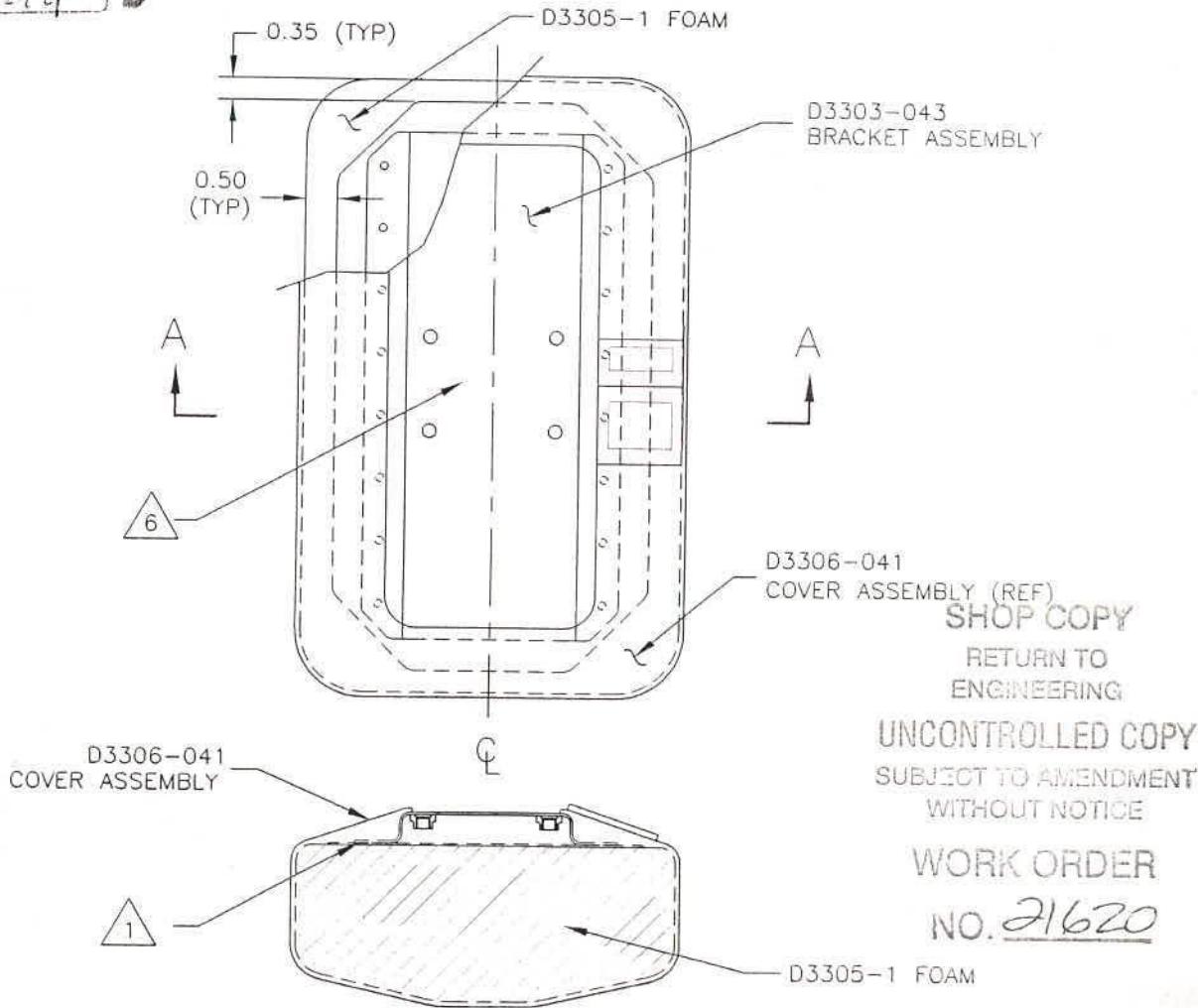
Step	Location	Procedure	By	Date	Qty
1	DC	Issue Traveler	98	04.09.29	40
2	GA	Bond foam to D3303-043 bracket assembly as per Dwg D3303 using 3M 1300/1300L or 8046 adhesive Pick: Qty Part Number Description Batch 1 D3303-043 Bracket Assembly B21624B 1 D3305-1 Foam B21626 A/R 3M 1300/1300L or 8046 Adhesive <del>mt</del> foam <del>mt</del> Identify as D3303-041			11
3	GA	Cover Head Rest with D3306-041 as per Dwg D3303 Pick: Qty Part Number Description Batch 1 D3306-041 Cover Assembly B21627	~7	05.05.20	11
4	QC5	Inspect work to Step 3	BB	05.05.20	11
5	ST	Identify parts with batch number and part number using a fine point permanent marker as per Dwg D3304 and Stock	CL	05.05.24	11
6	AC	Cost / part: <del>120.25</del> 144.87	5cc	05.05.25	11
7	DC	Close W/O <del>120.23</del> 144.87 Inspect Level 21	98	05.05.31	11

Rev	Date	Change	Revised By	Approved
A	04.09.07	New Issue	KJ/JLM	<i>JLM</i>

RELEASED  
*12/04/09*

**DART**

DESIGN RF	DRAWN BY RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D3303	REV. A SHEET 1 OF 4
DATE 04.08.18		TITLE HEAD REST	SCALE 1:3
A	04.08.18	NEW ISSUE	

**RELEASED**  
09.09.2016**SECTION A-A****D3303-041 HEAD REST****D3303-041 NOTES:**

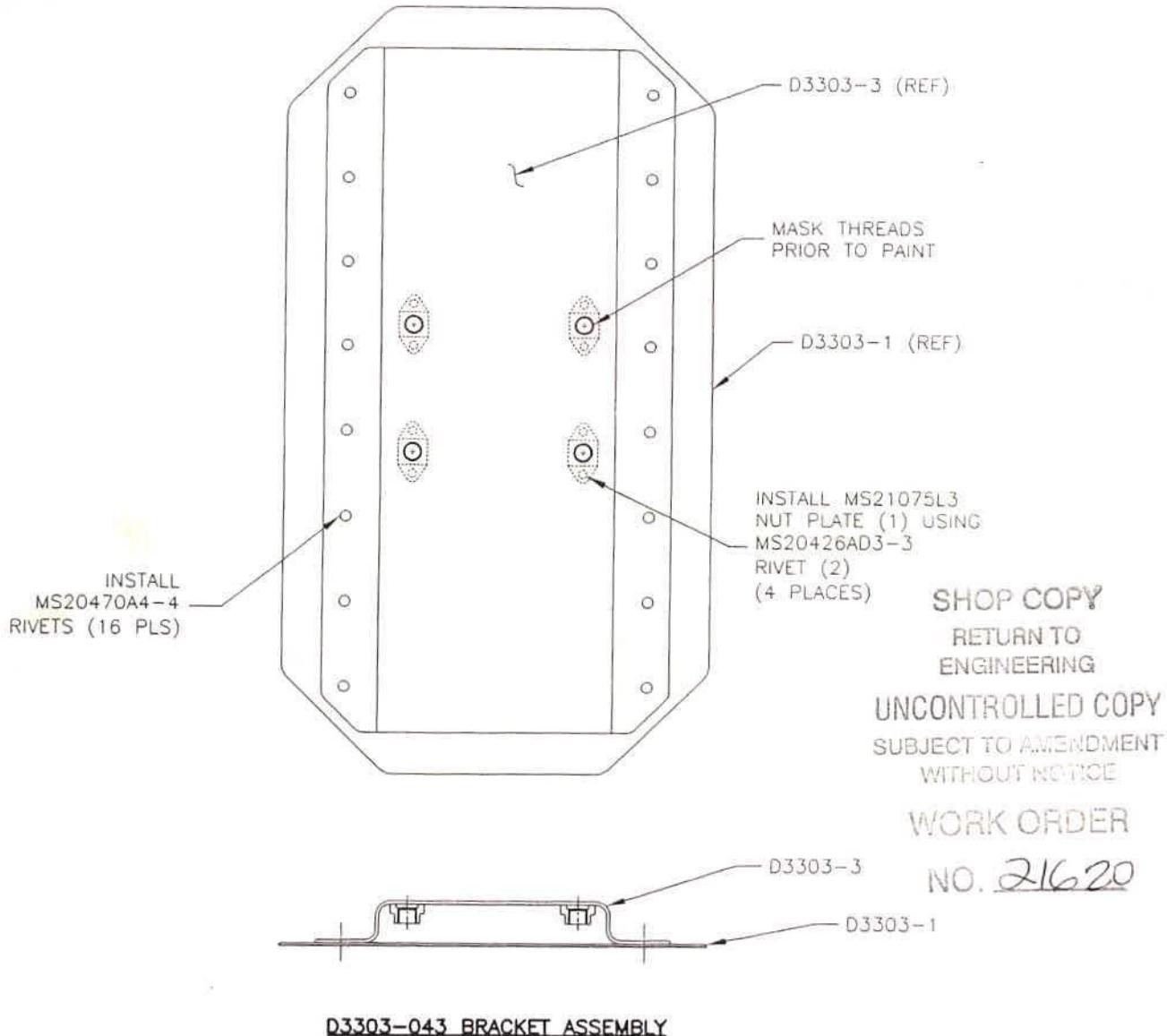
- 1) BOND D3305-1 FOAM TO D3303-043 BRACKET ASSEMBLY USING 3M 1300 ADHESIVE (0.002" to 0.010" THICK) IN ACCORDANCE WITH MANUFACTURER'S INSTRUCTIONS
- 2) COVER HEAD REST WITH D3306-041 AS SHOWN
- 3) PART IS SYMMETRIC ABOUT CENTERLINE
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) ALL DIMENSIONS ARE IN INCHES
- 6) IDENTIFY AS FOLLOWS USING FINE POINT PERMANENT INK MARKER:  
"TCCA-PDA, DART AEROSPACE LTD, P/N D3303-041 B/N BXXXXX, FOR PRODUCT  
ELIGIBILITY SEE PDA04-11"

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**DART**

DESIGN	DRAWN BY	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED	APPROVED	DRAWING NO.	REV. A
		D3303	SHEET 2 OF 4
DATE		TITLE	SCALE
04.08.18		HEAD REST	1:1

**RELEASED**  
04.08.18 09:00**D3303-043 NOTES:**

- 1) FINISH: POWDER COAT ASSEMBLY GREY SANTEX (4.3.5.6) PER DART QSI 005 4.3
- 2) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 3) ALL DIMENSIONS ARE IN INCHES